

\*Model Shown: PP-5545TBH

## **SIDE SEALER SERIES**

# **AUTOMATIC SIDE SEALER**

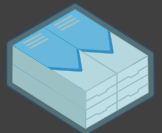
Intermittent Motion Side-Sealer

PRODUCTION  
RATE:  
**up to 60 ppm**

MAX FILM  
WIDTH:  
**(25.0")**

MACHINE DIMENSIONS:  
(L x W x H)  
**(82.7" x 58.3" x 51.5")**

SEAL DIMENSIONS:  
Cross Seal x Height  
**(18.0" x 6.0")**



Specifications based on PP-5545TBH

Meet the high-speed side sealing solution that will automate your packing for long products. This solution was built with an intermittent sealing motion with for both speed and economy. Equipped with a sturdy HMI providing the operator with easy to read and adjust operational parameters. The automatic side sealer is equipped with a servo motor allowing for a high-speed design with a sealing capacity of up to 60 packages per minute. The side sealing machine is also equipped with a one-piece, Teflon coated, heat-resistant alloy blade.

#### **AVAILABLE MODELS:**

- PP-5545TBH
- PP-5545TBJ-F
- PP-5545TBJ-F

# AUTOMATIC SIDE SEALER

## STANDARD FEATURES INCLUDE

- Omron PLC
- Teflon Coated Hot Knife Cross Seal Bar
- Servo Motor Drive on Cross Seal
- Independent Digital Temperature Controls
- Omron Color Touch Screen
- Motorized Scrap Wind Up Wheel with Built In Alarm When Full
- Emergency Stop Switch with Reset Button
- Automatic Pin Wheel Hole Punch
- Powered In-Feed Conveyor with Electric Eye to Start Cycle
- Adjustments for Bag Size Front And Back
- Rear Mounted Film Carriage
- Accepts Random Length Products, No Changeover Required
- Adjustable Height Legs with Locking Casters
- Fully Enclosed Seal Area
- Safety Interlocks on All Doors
- Air Required 3-4 CFM at 80 PSI
- Omron Inverter Drives With Variable Speed Drive 0 To 100 FPM

## OPTIONS:

- Closing Conveyor to Transfer Small Package Sizes

## POPULAR AUTOMATIC SIDE SEALER MODELS

MODEL	SEALING DIMENSIONS <small>CROSS SEAL X HEIGHT</small>		POWER REQUIREMENTS	MAX PACKAGE SIZE <small>WIDTH X HEIGHT</small>		MAX FILM WIDTH	PACKAGES PRE MINUTE
PP-5545TBH	(18.0" x 6.0")		220V, 1 Phase, 15A	(15.0" x 6.0")		(25.0")	up to 60
MODEL	INFEEED TYPE	SEALING DIMENSIONS <small>CROSS SEAL X HEIGHT</small>	POWER REQUIREMENTS	PACKAGE LENGTH	PACKAGE WIDTH	MAX FILM WIDTH	PACKAGES PRE MINUTE
PP-5545TBJ-F	Flighted	(17.7" x 6.0")	220 Volts 30 Hz Phase 1	(2.5"-U")	(3.0"-16.0")	(25.0")	up to 75
PP-5545TBJ-B	Belted	(17.7" x 6.0")	220 Volts 30 Hz Phase 1	(2.5"-U")	(3.0"-16.0")	(25.0")	up to 75

Information subject to change without notice.

U - Unlimited